



EFFEGI BREGA[®] thermoforming unit "TMF 3"

Thermoforming time Ed. 4 Rev. 0.

Code	Item	Type	Thick-ness	Temp. °C	Heating time
190002 - 190202	Calcinabile	Bianco	0,5	410°	0' 20"
190305 - 190205	Base Plate	Trasp. Rigido	1,5	360°	1' 20"
190306		Trasp. Rigido	2	360°	1' 40"
190013	Tray	Bianco	3	410°	2' 10"
190014		Bianco	4	410°	3' 20"
190015		Bianco	5	410°	4' 30"
190340	Temporary A/A Si legano con resine acriliche	Trasparente	0,5	360°	0' 25"
190342		Trasp. Rigido	1	360°	0' 55"
190025	Temporary negative	Trasp. Rigido	1,5	360°	1' 20"
190026		Trasp. Rigido	2	360°	1' 40"
190329 - 190229	Byte Plane Soft	Trasp. Morbido	1	310°	0' 45"
190330 - 190230		Trasp. Morbido	2	310°	1' 30"
190331 - 190231		Trasp. Morbido	3	310°	2' 20"
190332 - 190232		Trasp. Morbido	4	310°	3' 30"
190347 - 190247	Byte Plane Hard	Trasp. Rigido	0,5	360°	0' 30"
190346 - 190246		Trasp. Rigido	0,75	360°	0' 40"
190341 - 190241		Trasp. Rigido	1	360°	0' 55"
190335 - 190235		Trasp. Rigido	2	360°	1' 40"
190336 - 190236		Trasp. Rigido	3	360°	2' 20"
190337 - 190237		Trasp. Rigido	4	360°	2' 30"
190364 - 190264	Bleaching Hard	Trasp. Rigido	0,75	360°	0' 40"
190365 - 190265		Trasp. Rigido	1	360°	0' 55"
190368 - 190268	Bleaching Soft	Trasp. Morbido	1	310°	0' 45"
190051 - 190251	Bleach.SHS(S25+H25+S25)	Trasparente	0,75	410°	0' 35"
190052 - 190252	Byte Plane Hard-Soft	Traspar. (R15 + M5)	2	410°	2' 00"
190053 - 190253		Traspar. (R20 + M10)	3	410°	2' 20"
190054 - 190254		Traspar. (R20 + M20)	4	410°	3' 20"
190071	Mounthguard	Trasparente Super Morbido	1,5	310°	0' 55"
190072 - 190272			2	310°	1' 30"
190073			2,5	310°	1' 40"
190074 - 190274			3	310°	2' 00"
190075 - 190275			4	310°	2' 45"
190276			4	310°	3' 30"

The soft or soft layers must be left under suction until the cooling has occurred.

Cooling: for hard disks we recommend at least twice the time of warming soft disks
or with soft layers we recommend a time at least three times the heating time,

The use of the MFS KIT enhances the printing and facilitates the extraction of the model when the work is finished.
Models must be as low as possible to avoid excessive loss of thickness on the printed disc.