

Code	Item	Tippe	Thick-ness	Temp. °C	Heating time	
190002	Calcinabile	Bianco	0,5	410°	0' 20"	
190305	Base Plate	Trasp. Rigido	1,5	360°	1' 20"	
190306		Trasp. Rigido	2	360°	1' 40"	
190013	Tray	Bianco	3	410°	2' 10"	
190014		Bianco	4	410°	3' 20"	
190015		Bianco	5	410°	4' 30"	
190340	Temporary A/A	Trasparente	0,5	360°	0' 25"	
190342		Trasp. Rigido	1	360°	0' 55"	
190025	Temporary negative	Trasp. Rigido	1,5	360°	1' 20"	
190026		Trasp. Rigido	2	360°	1' 40"	
190329	Byte Plane Soft	Trasp. Morbido	1	310°	0' 45"	
190330		Trasp. Morbido	2	310°	1' 30"	
190331		Trasp. Morbido	3	310°	2' 20"	
190332		Trasp. Morbido	4	310°	3' 30"	
190347	Byte Plane Hard	Trasp. Rigido	0,5	360°	0' 30"	
190346		Trasp. Rigido	0,75	360°	0' 40"	
190341		Trasp. Rigido	1	360°	0' 55"	
190335		Trasp. Rigido	2	360°	1' 40"	
190336		Trasp. Rigido	3	360°	2' 20"	
190337		Trasp. Rigido	4	360°	2' 30"	
190364	Bleaching Hard	Trasp. Rigido	0,75	360°	0' 40"	
190365		Trasp. Rigido	1	360°	0' 55"	
190368	Bleaching Soft	Trasp. Morbido	1	310°	0' 45"	
190051	Bleach.SHS(S25+H25+S25)	Trasparente	0,75	410°	0' 35"	
190052	Byte Plane RM 2 Soft	Hard	Traspar. (R15 + M5)	2	410°	2' 00"
190053			Traspar. (R20 + M10)	3	410°	2' 20"
190054			Traspar. (R20 + M20)	4	410°	3' 20"
190071	Mounthguard	Trasparente Super Morbido	1,5	310°	0' 55"	
190073			2,5	310°	1' 40"	
190074			3	310°	2' 00"	
190075			4	310°	2' 45"	

Models must be as low as possible to avoid excessive loss of thickness on the printed disc.

The soft or soft layers must be left under suction until the cooling has occurred.

Cooling: for hard disks we recommend at least twice the time of warming soft disks  
or with soft layers we recommend a time at least three times the heating time,

The use of the MFS KIT enhances the printing and facilitates the extraction of the model when the work is finished.