

List of thermoplastic disks D. 134 mm

Thermoforming Temperature and Time for BB85 equipment

Gruppo	Spessore	Tipo	Codice	Temperatura	Tempo
Cappette	0,5	Calcinabile	190002	1.8 (200°C)	30"
Base Plate	1,5	Base Plate	190305	1.5 (175°C)	1,15"
	2		190306	1.5 (175°C)	1,40"
Tray	3	Tray	190013	1.8 (200°C)	3'
	4		190014	1.8 (200°C)	4'
	5		190015	1.8 (200°C)	5'
Provvisori	0,5	Temporary A/A	190340	1.5 (175°C)	25"
	1		190342	1.5 (175°C)	55"
Provvisori neg.	1,5	Temporary negative	190325	1.5 (175°C)	1,15"
	2		190326	1.5 (175°C)	1,40"
Byte Plane Morbidi	1	Byte soft	190329	1.3 (150°C)	45"
	2		190330	1.3 (150°C)	1,30"
	3		190331	1.3 (150°C)	2,20"
	4		190332	1.3 (150°C)	3'
Byte Plane Rigidi	0,5	Byte Hard	190347	1.5 (175°C)	25"
	0,75		190346	1.5 (175°C)	40"
	1		190341	1.5 (175°C)	55"
	2		190335	1.5 (175°C)	1,40"
	3		190336	1.5 (175°C)	2,20"
	4		190337	1.5 (175°C)	3'
Sbiancamento	0,75	Bleaching Hard	190364	1.5 (175°C)	40"
	1		190365	1.5 (175°C)	55"
	1	Bleaching Soft	190368	1.3 (150°C)	45"
	0,75	Bleach.SHS(S25+H25+S25)	190051	1.8 (200°C)	45"
Byte Plane R-M Dopo 30 sec. Di riscaldamento riserrare l'oblio	2	Byte HS (R15 + M5)	190052	1.7 (190°C)	2'
	3	Byte HS (H20 + S10)	190053	1.8 (200°C)	3'
	4	Byte HS (H20 + S20)	190054	1.8 (200°C)	4'
Paradenti Sportivi	1,5	Mountguard	190071	1.3 (150°C)	1,15"
	2		190072	1.3 (150°C)	1,30"
	3		190074	1.3 (150°C)	2,20"
	4		190075	1.3 (150°C)	3'